

CLAIMS

1. A generally oval battery including a battery case (2) having
a generally oval cross section, a generally oval sealing plate (3),
5 and an electrode plate assembly, said sealing plate having a U-shaped
cross section, and said battery having a thickness of 4mm or more
and an aspect ratio of 3 or more.

2. The generally oval battery according to claim 1, wherein
10 said battery case (2) is tubular with open ends.

3. The generally oval battery according to claim 1 or 2, wherein
said battery case (2) and said sealing plate (3) are joined together
by welding.